# TECHNICAL DATA



### PAINTCO ALUMINIUM FINISH 2233

#### DESCRIPTION

 Paintco Aluminium Finish is based on Modified Alkyd to provide an excellent aluminium luster, giving remarkable light reflection. It can be used on exterior and interior wood or steel surfaces.

#### Recommended system

 One or two coat of Paintco Zinc chromate Primer or Paintco Red oxide Metal Primer followed by , two coats of Paintco Aluminium Finish 2233.

PHYSICAL DATA

Pigment : Aluminium
Appearance : Aluminium lustre
Colours : Silver grey

Specific gravity : Approx. 0.95
Solids by volume : Approx. 52%

Drying time at 30°C : Dust dry : approx. 3 hours

Hard dry : approx. 6 hours Next coat : after 6 hours

Flash point : 38°C

APPLICATION DATA

Application method : Airless spray, air spray, & brush or roller Airless spray data : Nozzle 0.011, Pressure 110-150 kg / cm<sup>2</sup>

Type of Thinner : Thinner No. 21

Percentage of thinner : Airless spray : 5% by volume

Air spray : 15% by volume Brush & roller : 5% by volume

Dry film thickness : 30 microns Theor. coverage at 30 microns DFT :  $17.33 \text{ m}^2 / \text{litre}$ 

## REMARKS

#### **Priming Coats**

 Paintco Zinc Chromate Primer 3211 or Metal Primer 3010. The best results are obtained with airless spray or convention spray. While applying by brush ensure that brush is not more than 4 wide. To avoid streak marks do not work the paint too much. Apply with light strokes in one direction.

